

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Spies Hecker Topcoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)	Inlet Pressure Control Coat
Basecoat	Permacron [®] Base Coat Series 293/295	TEKNA [®] Basecoat HVLP	1.3	HV20	15-22	
		TEKNA [®] Copper/QuickClean HVLP	1.2-1.4	909	26	
		TEKNA [®] Copper/QuickClean High Efficiency	1.2-1.3	7E7	22	
		TEKNA [®] ProLite & PRO High Efficiency	1.2-1.3	TE10/TE20	26	
		TEKNA [®] ProLite & PRO HVLP	1.2-1.4	HV30	24	
		SRiPro [™] HVLP	1.0	HS1	29	
		SRiPro [™] High Efficiency	1.0	TS1	29	
	Permahyd [®] Basecoat Series 280/285, Permahyd [®] Hi-Tec	TEKNA [®] Basecoat HVLP	1.3, 1.4	HV20	14-16	14-16
		TEKNA [®] Copper/QuickClean HVLP	1.3-1.4	909	26	26
		TEKNA [®] Copper/QuickClean High Efficiency	1.2-1.3	7E7	22	22
		TEKNA [®] ProLite & PRO High Efficiency	1.2-1.3	TE10/TE20	26	26
		TEKNA [®] ProLite & PRO HVLP	1.2-1.4	HV30	24	24
		SRiPro [™] HVLP	1.0	HS1	29	29
		SRiPro [™] High Efficiency	1.0	TS1	29	29
Clearcoat	Permasolid [®] HS Clear Coat 8035, Permacron [®] MS Clear Coat 8046, Permasolid [®] 2.1 Clear Coat 8096, Permasolid [®] 2.1 Clear Coat 8098, Permacron [®] MS Clear Coat 8180, Permasolid [®] HS Optimum Clear Coat 8600, Permacron [®] Semi-gloss Elastic Clear Coat 8070, Permasolid [®] HS Diamond Clear Coat 8450	TEKNA [®] Clearcoat HVLP	1.3	HV30	24	
		TEKNA [®] Clearcoat High Efficiency	1.2-1.3	TE25	29	
		TEKNA [®] Copper/QuickClean HVLP	1.2-1.4	909	26	
		TEKNA [®] Copper/QuickClean High Efficiency	1.2-1.3	7E7	22	
		TEKNA [®] ProLite & PRO High Efficiency	1.2-1.3	TE10/TE20	26	
		TEKNA [®] ProLite & PRO HVLP	1.2-1.4	HV30	24	
		SRiPro [™] HVLP	1.0	HS1	29	
		SRiPro [™] High Efficiency	1.0	TS1	29	
		Single Stage	Permacron [®] Acrylic Urethane Series 257	TEKNA [®] Clearcoat HVLP	1.3	HV30
TEKNA [®] Clearcoat High Efficiency	1.2-1.3			TE25	29	
TEKNA [®] Copper/QuickClean HVLP	1.2-1.4			909	26	
TEKNA [®] Copper/QuickClean High Efficiency	1.2-1.3			7E7	22	
TEKNA [®] ProLite & PRO High Efficiency	1.2-1.3			TE10/TE20	26	
TEKNA [®] ProLite & PRO HVLP	1.2-1.4			HV30	24	
SRiPro [™] HVLP	1.0			HS1	29	
SRiPro [™] High Efficiency	1.0			TS1	29	

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