



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Wanda Topcoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Basecoat	Wandabase HS	TEKNA® Basecoat HVLP	1.3-1.5	HV20	14-18
		TEKNA® ProLite & PRO HVLP	1.3-1.5	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.3-1.5	TE10/TE20	20-26
		TEKNA® Copper/QuickClean HVLP	1.3-1.5	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.3-1.5	7E7	22
		SRIPro™ HVLP	1.0	HS1	20-29
	Wanda Waterbase	TEKNA® Basecoat HVLP	1.3-1.5	HV20	14-18
		TEKNA® ProLite & PRO HVLP	1.2-1.4	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.2-1.4	TE10/TE20	18-30
		TEKNA® Copper/QuickClean HVLP	1.2-1.4	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.2-1.4	7E7	18-22
		SRIPro™ HVLP	1.0-1.2	HS1	20-29
Clearcoat	Wanda 8000 2K Clear, Wanda 8100 2K Clear, Wanda 8200 2K Clear	TEKNA® Clearcoat HVLP	1.3-1.5	HV30	24
		TEKNA® Clearcoat High Efficiency	1.3-1.5	TE25	22-29
		TEKNA® ProLite & PRO HVLP	1.3-1.5	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.3-1.5	TE10/TE20	22-26
		TEKNA® Copper/QuickClean HVLP	1.3-1.5	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.3-1.5	7E7	22
		SRIPro™ HVLP	1.0	HS1	20-29
	Wanda Low VOC Clear (Standard or Slow)	TEKNA® Clearcoat HVLP	1.3-1.5	HV30	24
		TEKNA® Clearcoat High Efficiency	1.3-1.5	TE25	22-29
		TEKNA® ProLite & PRO HVLP	1.3-1.4	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.3-1.4	TE10/TE20	22-26
		TEKNA® Copper/QuickClean HVLP	1.3-1.4	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.3-1.4	7E7	22
		SRIPro™ HVLP	1.0	HS1	20-29
Single Stage	Wanda PU HS	TEKNA® Clearcoat HVLP	1.3-1.5	HV30	24
		TEKNA® Clearcoat High Efficiency	1.3-1.5	TE25	22-29
		TEKNA® ProLite & PRO HVLP	1.4-1.6	HV30	24
		TEKNA® ProLite & PRO High Efficiency	1.5-1.6	TE10/TE20	20-26
		TEKNA® Copper/QuickClean HVLP	1.4-1.6	909	26
		TEKNA® Copper/QuickClean High Efficiency	1.5-1.6	7E7	22
		SRIPro™ HVLP	0.8-1.0	HS1	20-29

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