



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for PPG Topcoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)	Inlet Pressure Control Coat
Basecoat	DBC, DBU	TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	26	
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE10/TE20	20-24	
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	202	18-22	
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	16-22	
		SRiPro™ HVLP	1.0-1.2	HS1	29	
	Aquabase	TEKNA® Basecoat	1.2, 1.3	HV20	14-18	14-16
		TEKNA® ProLite & PRO HVLP	1.2, 1.3	HV30	20-24	14-16
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	22-26	16-18
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	18-22	14-16
		SRiPro™ HVLP	1.0	HS1	26-29	16-18
		SRiPro™ High Efficiency	1.0	TS1	26-29	16-18
	Envirobase	TEKNA® Basecoat	1.2, 1.3	HV20	14-18	14-16
		TEKNA® ProLite & PRO HVLP	1.2, 1.3	HV30	20-24	14-16
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	22-26	16-18
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	18-22	14-16
		SRiPro™ HVLP	1.0	HS1	26-29	16-18
		SRiPro™ High Efficiency	1.0	TS1	26-29	16-18
	Clearcoat	DC2000, EC800, P190-6800	TEKNA® ProLite & PRO HVLP	1.4, 1.5	HV30	16-18
TEKNA® ProLite & PRO High Efficiency			1.4, 1.5	TE10/TE20	22-28	
DCU 2002/2021/2035/2042/2055/2060/ 2082, DC 3000/4000/3010/4010		TEKNA® ProLite & PRO HVLP	1.2, 1.3	HV30	26	
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	24-26	
		TEKNA® Copper/QuickClean HVLP	1.2, 1.3	909	22	
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	26	
		SRiPro™ HVLP	1.0-1.2	HS1	29	
EC-700/750, P 190-6659/6690, P 190-6759/6790		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	26	
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	24-28	
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26	
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	22	
		SRiPro™ HVLP	1.0-1.2	HS1	29	
Single Stage	CLV, DCC	TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	26	
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10	26	
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26	
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	22	
		SRiPro™ HVLP	1.0-1.2	HS1	29	

Red indicates best setting

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