



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Glasurit Undercoats					
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)
Body Filler	1002-26 Sprayable Body Filler	TEKNA® Primer High Efficiency	2.5	PR10	20-29
		TEKNA® Primer HVLP	2.5	PR30	17-21
Etch Primer	283-155 Etching Primer	TEKNA® Primer High Efficiency	1.4	PR10	20-29
		TEKNA® Primer HVLP	1.4	PR30	17-21
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29
		FinishLine® FLG-4 HVLP	1.4	#3	15-23
		PRI® HVLP Primer	1.4	101	30
UV Primer	151-170 UV Primer Grey, 151-70 UV Light Activated Primer Filler	TEKNA® Primer High Efficiency	UV1, UV2	PR10	20-29
		TEKNA® Primer HVLP	UV1, UV2	PR30	17-21
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29
Sealer	NR Sealers, 934-70 2K One-Step Plastic AdPro Sealer, 934-71/72 AdPro Sealer, 285-38/49 HS Non-Sanding Sealer	TEKNA® Basecoat HVLP	1.3, 1.4	HV20	15-18
		TEKNA® Primer High Efficiency	1.4	PR10	20-29
		TEKNA® Primer HVLP	1.4	PR30	17-21
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	20-24
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29
	LVOC Sealers, 934-71/72 AdPro Sealer, 285-18/29 Sealer, 285-02 Transparent Sealer	TEKNA® Basecoat HVLP	1.3, 1.4	HV20	15-18
		TEKNA® Primer High Efficiency	1.4	PR10	20-29
		TEKNA® Primer HVLP	1.4	PR30	17-21
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	16-22
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE20	16-26
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	20-24
Primer Surfacer	NR Primers, 285-13 DTM Urethane Primer, 285-270 Primer Filler Pro, 285-50 HS Primer Filler, 285-60 Universal Primer Filler, 285-81 Dry Sand MS Primer, 801-703 Chromated Epoxy Primer, 801-72 Chromate-Free Epoxy Primer	TEKNA® Primer High Efficiency	1.4, 1.6, 1.8, 2.0	PR10	20-29
		TEKNA® Primer HVLP	1.4, 1.6, 1.8, 2.0	PR30	17-21
		FinishLine® FLG-4 HVLP	1.4, 1.6, 1.8	#3	15-23
		PRI® HVLP Primer	1.4, 1.6, 1.8	101	30
	LVOC Primers, 176-72 1K Waterborne Primer Surfacer, 285-10/20 DTM Primer Filler, 285-21 2.1 VOC Primer, 801-73 Epoxy Primer	TEKNA® Primer High Efficiency	1.4, 1.6, 1.8, 2.0	PR10	20-29
		TEKNA® Primer HVLP	1.4, 1.6, 1.8, 2.0	PR30	17-21
		FinishLine® FLG-4 HVLP	1.4, 1.6, 1.8	#3	15-23
		PRI® HVLP Primer	1.4, 1.6, 1.8	101	30

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