

DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Sherwin Williams® Topcoats

Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)	Inlet Pressure Control Coat	
Basecoat	AWX® Waterborne Basecoat	TEKNA® Copper/QuickClean HVLP	1.3	202	21-22	12-15	
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	22-24	12-15	
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	22-24	12-15	
		SRIPro™ HVLP	1.0	HS1	22-24	16-20	
		SRIPro™ High Efficiency	1.0	TS1	16-18	12-15	
	Ultra 9K™ Waterborne Basecoat	TEKNA® ProLite & PRO High Efficiency	1.3-1.4	TE20	26	14	
		ULTRA 7000® Basecoat	TEKNA® Copper/QuickClean HVLP	1.3	909	20-24	
	Clearcoat	CC927, CC930, CC931, CC939, CC947, CC950, SRC2 Scratch Resistant Clearcoat, CC920, CC921, CC923, 1100755 Elegance™ Clearcoat	TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26	
			TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22-24	
			TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	22-24	
SRIPro™ HVLP			1.0, 1.2	HS1	22-29		
SRIPro™ High Efficiency			1.0, 1.2	TS1	29		
HPC15 HP Process™ Clearcoat, HPC21 2.1 VOC HP Process™ Clearcoat		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	18-20		
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	18-20		
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	18-20		
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	22-24		
		SRIPro™ HVLP	1.0, 1.2	HS1	22-29		
Single Stage		ULTRA ONE HPU® High Performance Urethane	SRIPro™ High Efficiency	1.0, 1.2	TS1	29	
			TEKNA® Copper/QuickClean HVLP	1.3	909	26	
			TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22-24	
			TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE10/TE20	22-24	
	SRIPro™ HVLP		1.0, 1.2	HS1	22-29		
		SRIPro™ High Efficiency	1.0, 1.2	TS1	29		

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