



DeVilbiss Automotive Refinishing Recommended Spray Gun Settings for Cromax® Topcoats									
Coating Type	Product	Spray Gun	Fluid Tip Size	Air Cap No.	Inlet Pressure Coverage Coat (PSI)	Inlet Pressure Control Coat	Coverage Coat Distance	Effect Coat Distance	
Basecoat	ChromaBase®, ChromaPremier®, Cromax Mosaic	TEKNA® Basecoat HVLP	1.3, 1.4	HV20	15-20				
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	18-22				
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE10/TE20	22-26				
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	20-24				
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22				
		SRIPro™ HVLP	1.0	HS1	20-25				
	Cromax® EZ	TEKNA® Basecoat HVLP	1.2-1.3*	HV20	15-18	14-16			
		TEKNA® Copper/QuickClean High Efficiency	1.3*	7E7	18-23	15-17			
		TEKNA® ProLite & PRO HVLP	1.3*	HV30	20-24	16-18			
		TEKNA® ProLite & PRO High Efficiency	1.3*	TE20	22-25	15-17			
		SRIPro™ HVLP	1.0*	HS1	24-27	15-17			
		SRIPro™ High Efficiency	1.0*	TS1	24-27	15-17			
	Cromax® Pro	TEKNA® Basecoat HVLP	1.3, 1.4	HV20	14-16	14-16	8"	12-15"	
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	20-24	20-24	8"	12-15"	
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE10/TE20	24-26	24-26	8"	12-15"	
TEKNA® Copper/QuickClean HVLP		1.3, 1.4	909	22-26	22-26	8"	12-15"		
TEKNA® Copper/QuickClean High Efficiency		1.3, 1.4	7E7	22	22	8"	12-15"		
SRIPro™ HVLP		1.3	HS1	29	29	8"	12-15"		
Clearcoat	72500S™, 72600S™	TEKNA® Clearcoat High Efficiency	1.2-1.3	TE25	29				
		TEKNA® Clearcoat HVLP	1.3	HV30	24				
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	24				
		TEKNA® ProLite & PRO High Efficiency	1.2, 1.3	TE20	26				
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26				
		TEKNA® Copper/QuickClean High Efficiency	1.2, 1.3	7E7	22				
	74700S™, 74500S™, G2-7779S™, HC-7776S™	TEKNA® Clearcoat High Efficiency	1.2-1.3	TE25	29				
		TEKNA® Clearcoat HVLP	1.3	HV30	24				
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	24				
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE20	26				
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26				
		TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22				
Single Stage	ChromaPremier®, ChromaOne®	SRIPro™ HVLP	1.0	HS1	29				
		TEKNA® Clearcoat High Efficiency	1.2-1.3	TE25	29				
		TEKNA® Clearcoat HVLP	1.3	HV30	24				
		TEKNA® ProLite & PRO HVLP	1.3, 1.4	HV30	24				
		TEKNA® ProLite & PRO High Efficiency	1.3, 1.4	TE20	26				
		TEKNA® Copper/QuickClean HVLP	1.3, 1.4	909	26				
TEKNA® Copper/QuickClean High Efficiency	1.3, 1.4	7E7	22						
		SRIPro™ HVLP	1.0	HS1	29				

Red indicates best setting

\*Larger tips are recommended in hot/dry climates with Cromax® EZ

DeVilbiss®, TEKNA® & CVI®, are registered trademarks of DeVilbiss Automotive Refinishing. All other marks are registered trademarks of their respective owners and are not affiliated with DeVilbiss Automotive Refinishing.